

Work Order ID 134641

134641

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Monday, July 13, 2015 2:07:40 PM

Item ID: D3183-045 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Bearing Assembly
 Start Date: 7/13/15 Start Qty: 20.00 ***20*** Cust Item ID:
 Required Date: 7/17/15 Req'd Qty: 20.00 ***20*** Customer:
 Reference:

Approvals: Process Plan: H Date: 15-7-13 Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
 Run Start ***NR1***
 Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3183	Rev C1

130 0.00
130 Small Fab
 Small Fab Memo 0.01
 Small Fab Press D3183-5 Bearing into D3183-9 Cap as per Dwg D3183.

20x 15/07/13 ^{DAS} 36 9-89

140 0.00
140 QC5- Inspect part completeness to step on W/O
 QC Memo 0.01
 Quality Control

1507-17 ^{DAS} 9 9-89

150 0.00
150 Identify as per dwg & Stock Location: 31021
 Packaging Memo 0.00
 Packaging

20 ^{DAS} 27 9-89
JUL 20 2015

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																											
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Monday, July 13, 2015 2:07:40 PM

Item ID: D3183-045 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Bearing Assembly
Start Date: 7/13/15 Start Qty: 20.00 *20* Cust Item ID:
Required Date: 7/17/15 Req'd Qty: 20.00 *20* Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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160	QC21- Final Inspection - Work Order Release	0.00							
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160

QC	Memo	0.03							
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Quality Control

MLJ JUL 20 2015

MLJ JUL 20 2015

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																													
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Picklist Print

*Monday, July 13, 2015 2:07:47 PM

Work Order ID: 134641

134641

Parent Item: D3183-045

D3183-045

Parent Item Name: Bearing Assembly

Start Date: 7/13/15

Required Date: 7/17/15

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP A04.02.18New issueKJ/DS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3183-9 *D3183-9* Cap		Manufactured	No				Each	24.0000	**	20		15/07/13	DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>					
				FG				5					
				89492				5					
				ST020				19					
				130473				19		20			
D3183-5 *D3183-5* Bearing		Manufactured	No			110	Each	21.0000	**	20		15/07/13	DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>					
				ST020				21					
				130179				21		20			

DQA: _____ Date: _____



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OTHER :					